

DRAB GREEN

Date: Friday, 21/11/2008 11:18:17 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: SADDLE KIT		
Job Number	: 43668			Part Number	: K10003		
Estimate Number	: 10532			Drawing Number	: 634, 635 IIN		
P.O. Number	:			Project Number	: N/A		
This Issue	: 21/11/2008	S.O. No.	:	Drawing Revision	: E		
Prsht Rev.	: NC			Material	:		
First Issue	: / /	Type	: MACHINED PARTS	Due Date	: 04/12/2008		
Previous Run	: 43260			Qty:	2	Um:	Each
Written By	:						
Checked & Approved By	:						
Comment	: Est : I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF Est : J 06-07-25 As per DSI 9344 JLM Est : K 06.11.17 Per K10003 Rev C KJ Est : L 07.01.12 Document Record for copying bluefile rmv KJ Est Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	DC	DOCUMENT CONTROL Comment: DOCUMENT CONTROL Create White labels only per PPP K10003 CHG 006
2.0	PACKAGING 1	PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Pick Packing Kit
3.0	D2570	Bushing Comment: Qty.: 24.0000 Each(s)/Unit Total : 48.0000 Each(s) Bushing Pick: Qty 24 Part Number D2570 Description Bushing Batch B39805 35 39369 2X
4.0	D2571	Saddle, Fwd Out 205 Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Saddle, Fwd, Out → ***ATTN: OLIVE DRAB GREEN*** Pick: Qty 1 Part Number D2571 Description Saddle Batch B343564 8118 2X

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Job Number:						
Seq. #:	Machine Or Operation:	Description :				
5.0	D2572	Saddle, Fwd In 205 				
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Saddle, Fwd, In</p> <p>SP ✓ X ***ATTN: OLIVE DRAB GREEN***</p>						
<p>Pick: Qty Part Number Description Batch</p> <table><tr><td>1</td><td>D2572</td><td>Saddle</td><td>B43565</td></tr></table> <p>SP ✓ X</p>			1	D2572	Saddle	B43565
1	D2572	Saddle	B43565			
6.0	D2573	Saddle, Aft Out 205 				
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Saddle, Aft, Out</p> <p>SP ✓ X ***ATTN: OLIVE DRAB GREEN***</p>						
<p>Pick: Qty Part Number Description Batch</p> <table><tr><td>1</td><td>D2573</td><td>Saddle</td><td>B43566</td></tr></table> <p>SP ✓ X 8/12/03</p>			1	D2573	Saddle	B43566
1	D2573	Saddle	B43566			
7.0	D2574	Saddle, Aft In 205 				
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Saddle, Aft, In</p> <p>SP ✓ X ***ATTN: OLIVE DRAB GREEN***</p>						
<p>Pick: Qty Part Number Description Batch</p> <table><tr><td>1</td><td>D2574</td><td>Saddle</td><td>43567</td></tr></table> <p>SP ✓ X 8/12/03</p>			1	D2574	Saddle	43567
1	D2574	Saddle	43567			
8.0	D27361	Lug Assembly, 205 GHW 				
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) Lug Assembly</p> <p>SP ✓ X ***ATTN: OLIVE DRAB GREEN***</p>						
<p>Pick: Qty Part Number Description Batch</p> <table><tr><td>1</td><td>D2736-1</td><td>Bracket</td><td>43683 ✓ 2 -</td></tr></table> <p>SP ✓ X 8/08/03 ✓ 2</p>			1	D2736-1	Bracket	43683 ✓ 2 -
1	D2736-1	Bracket	43683 ✓ 2 -			

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Seq. #:

Machine Or Operation:

Description :

9.0

D27363

Lug Assembly, 205 GHW



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Lug Assembly

→ ***ATTN: OLIVE DRAB GREEN***

Pick:

Qty	Part Number	Description	Batch
1	D2736-3	Bracket	43684

10.0

D2747

Set Screw



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Set Screw

Pick:

Qty	Part Number	Description	Batch
4	D2747	Socket Head Set Screw	B41599

11.0

D2876

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Saddle Spacer

Pick:

Qty	Part Number	Description	Batch
2	D2876	Spacer	B38662

12.0

D2877

Saddle Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Saddle Spacer

Pick:

Qty	Part Number	Description	Batch
2	D2877	Spacer	B39125

13.0

D35331

Set Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Set Screw

Batch: B41606

8/12/2

SP

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Job Number:



Seq. #:

Machine Or Operation:

Description :

14.0

AN46A

Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 32.0000 Each(s)

Bolt

Pick:

Qty
16

Part Number
AN4-6A

Description
Bolt

Batch
M108558

50

15.0

AN446A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

Pick:

Qty
4

Part Number
AN4-46A

Description
Bolt

Batch
M109068

50

16.0

AN451A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

Pick:

Qty
8

Part Number
AN4-51A

Description
Bolt

Batch
M109285

50

17.0

AN612A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Bolt

Pick:

Qty
8

Part Number
AN6-12A

Description
Bolt

Batch
M109545

M108471

50

18.0

AN960JD416

Washer



Comment: Qty.: 32.0000 Each(s)/Unit Total : 64.0000 Each(s)

Washer

Pick:

Qty
32

Part Number
AN960JD416

Description
Washer

Batch
M109249

8/12/1

50

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Job Number:



Seq. #:

Machine Or Operation:

Description :

19.0 AN960JD616

Washer



Comment: Qty.: 8.0000 Each(s)/Unit Total : 16.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
8	AN960JD616	Washer	M109371

20.0 MS21042L4

Nut



Comment: Qty.: 29.0000 Each(s)/Unit Total : 58.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
29	MS21042L4	Nut (or MS21042-4)	M108145

21.0 D3407045

Tow Ring



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Tow Ring

ATTN: OLIVE DRAB GREEN
batch: 43085

8/12/08

22.0 D34561

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Washer

batch: B43002

23.0 MS210434

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Nut

batch: M109166

8/12/08

24.0 D34175

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Washer

batch: B43275

8/12/08

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Job Number:



Seq. #: Machine Or Operation:

Description :

25.0 D38121 Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)

Washer

batch: B43864

8/12/10 (2)

26.0 QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

27.0 PACKAGING 1

PACKAGING RESOURCE #1



(2)

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Rev I

8/12/10

sf

28.0 QC21

FINAL INSPECTION/W/O RELEASE



08/12/11 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-12-10